

REV 01	DATE	ALTERED :
		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 381 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 230 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID300X52
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

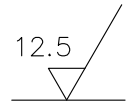
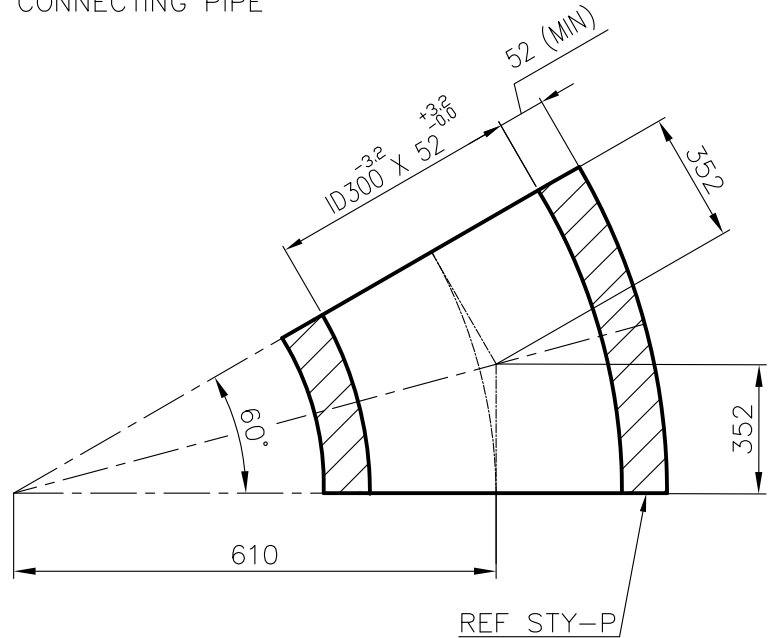
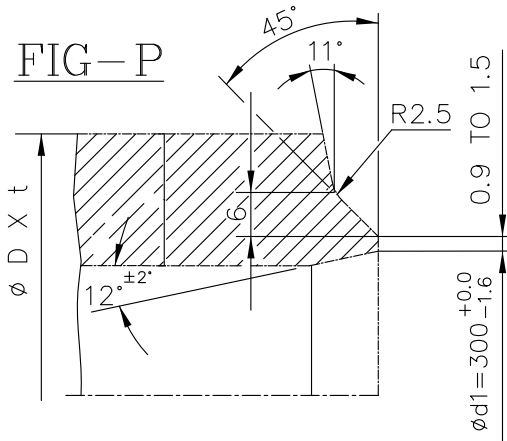


FIG - P



—	BW LR 60DEG ELBOW ID300X52				288	190
				A		1
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WT. (KG)
			MATERIAL SPECN			QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	RP SINGH		18.07.19
CHD	KONDAPANAI DU		18.07.19
APPD	SARAVANAN		18.07.19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE					—
TITLE	BW LR 60DEG ELBOW ID300X52				DRAWING NO : 4-80-423-83470
					REV 00